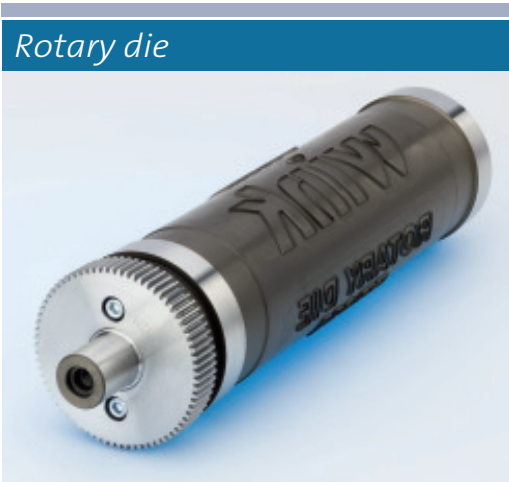


[Rotary dies]

For some applications in the narrow web printing industry, solid rotary dies are still the first choice, e.g. in packaging and carton production. wink manufactures rotary dies of the highest quality which are noted for their precision and longevity. Our tools are produced using state of the art CNC technology resulting in the optimal solution for your production requirements. Rotary dies can be reworked and resharpened several times.



Qualities

- **Unhardened:** The “all round” die manufactured using highest quality tooling steel. Ideal for kiss cutting most self-adhesive materials (including piggybacks) for short to medium runs.
- **Fully hardened:** Manufactured from highest quality tooling steel and fully hardened (58-60 HRC). Especially for kiss cutting / cutting through of paper / carton materials, thermal papers and synthetics and for longer runs.

Both qualities are available with wink’s revolutionary **non-stick coating** which protects the cutting edge from the build up of ink/adhesive residue.

General information

- **Dimension:** max. working width 510 mm (20“), max. overall width 1.000 mm
max. diameter 210 mm
max. weight 120 kg
special sizes / available on request
- **Blades heights:** standard height 1,2 mm, max. 3,0 mm
several heights per cylinder possible
- **Tolerances:** concentricity +- 3 µm
- **Gear:** all modules and qualities available